



Pratco[®]
first choice

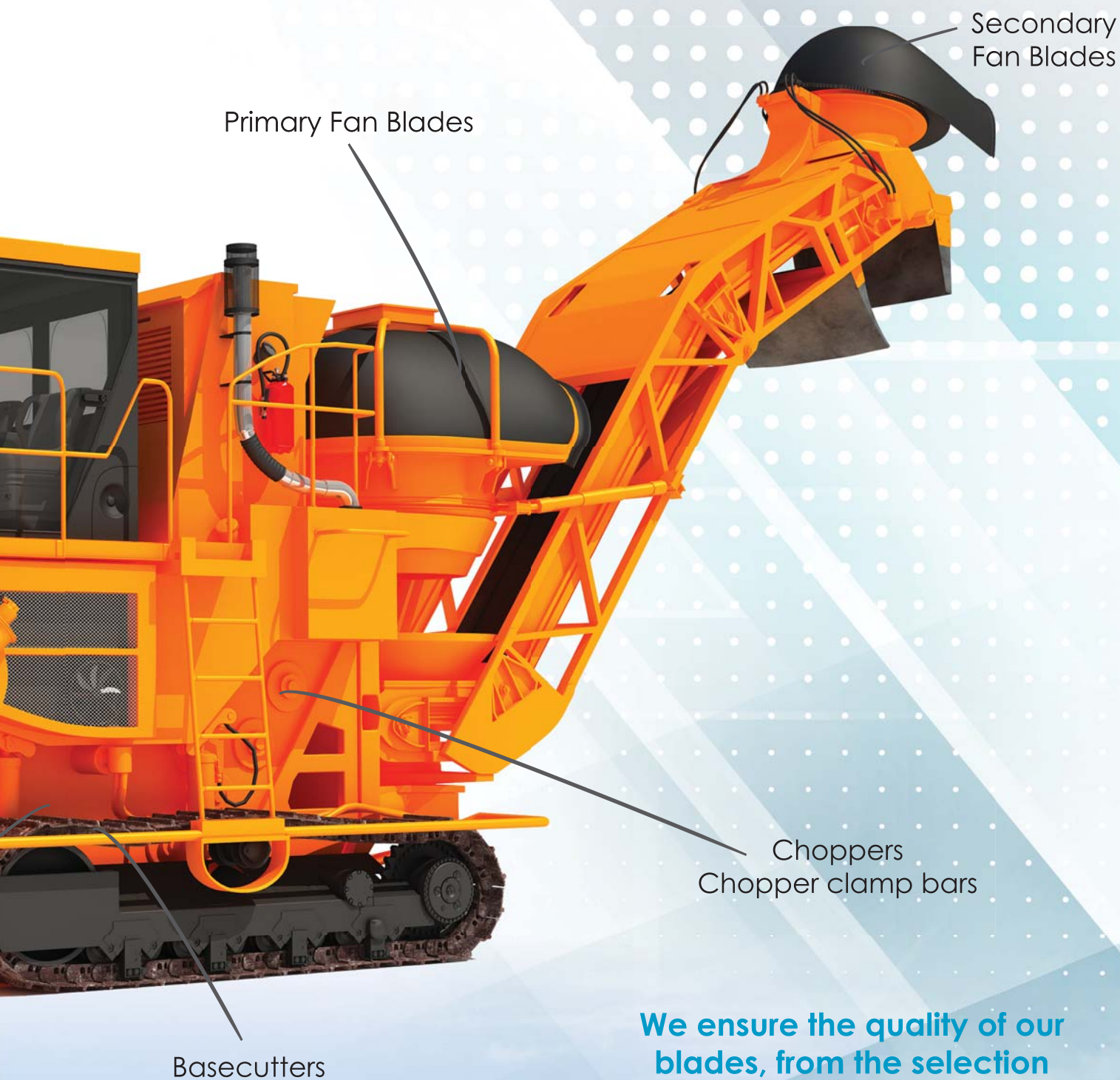
Pratco Blades were developed in conjunction with the original equipment manufacturers.

Toppers

Pratco has developed specialised machinery to deliver the critical specifications required.

Basecutter Discs



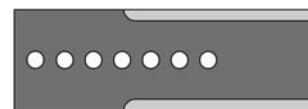


We ensure the quality of our blades, from the selection of the base material to the manufacturing process onto the completion of batches.



Basecutter Blades

Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM012	2	10-12	267	90	4	7	14.6	25.4
BCM069	2	10-12	267	90	5	7	14.6	25.4
BCM156	2	10-12	267	90	5	6	14.6	25.4
BCM013	2	10-12	267	90	6	7	14.6	25.4
BCM613	2	10-12	267	90	6	6	14.6	25.4



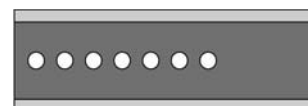
Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM030	4	10-12	267	90	4	6	14.6	25.4
BCM130	4	10-12	267	90	4	4	14.6	25.4
BCM070	4	10-12	267	90	5	6	14.6	25.4
BCM270	4	10-12	267	90	5	4	14.6	25.4
BCM029	4	10-12	267	90	6	4	14.6	25.4
BCM129	4	10-12	267	90	6	6	14.6	25.4



Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM032	2 Total	10-12	267	90	4	6	14.6	25.4
BCM081	2 Total	10-12	267	90	5	6	14.6	25.4
BCM082	2 Total	10-12	267	90	6	6	14.6	25.4



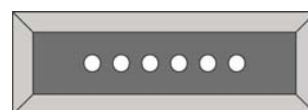
Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM033	2 Total	10-12	267	90	4	7	14.6	25.4
BCM083	2 Total	10-12	267	90	5	7	14.6	25.4
BCM084	2 Total	10-12	267	90	6	7	14.6	25.4



Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM031	6	10-12	267	90	4	6	14.6	25.4
BCM229	6	10-12	267	90	6	4	14.6	25.4



Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM099	6	17-19	267	90	5	6	14.6	25.4



Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM212	3	10-12	185	90	6	4	14.6	25.4



Basecutter Blades

Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM131	3	12	185	89	6	4	13 Sq	25

Suit Class

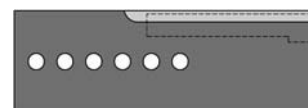


Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM
BCM020	4	10-12	185	58	5	2	10.5	25



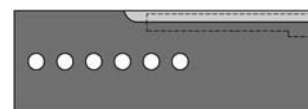
Basecutter Blades - Hardfaced Duratech

Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM	Rotation
BCM202	1	10-12	267	90	5	6	14.6	25.4	LH
BCM203	1	10-12	267	90	5	6	14.6	25.4	RH
BCM302	1	10-12	267	90	6	6	14.6	25.4	LH
BCM303	1	10-12	267	90	6	6	14.6	25.4	RH



Basecutter Blades - Hardfaced Slimcoat

Part No	Edge Qty/Style	Edge Width MM	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM	Rotation
BCM124	1	10-12	267	90	4	6	14.6	25.4	LH
BCM125	1	10-12	267	90	4	6	14.6	25.4	RH
BCM204	1	10-12	267	90	5	6	14.6	25.4	LH
BCM205	1	10-12	267	90	5	6	14.6	25.4	RH



Chopper Blades

Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN079	Hard - Standard	1	20°	847	65	8	7
CBN179	Hard - Extra	1	20°	847	65	8	7



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN183	Hard - Standard	1	20°	847	95	8	7
CBN184	Hard - Extra	1	20°	847	95	8	7



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN191	Hard - Standard Suit JD CH570	1	20°	910	95	8	7
CBN192	Hard - Extra	1	20°	910	95	8	7



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN194	Hard - Standard	1	20°	847	95	8	0
CBN195	Hard - Extra	1	20°	847	95	8	0



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN196	Hard - Standard	1	20°	910	95	8	0
CBN197	Hard - Extra	1	20°	910	95	8	0



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN122	Suit ref 1925 Austoft	1	20°	540	65	8	4



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN188	Suit JD CH330	1	20°	556	95	8	5



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN025	Suit Matsumoto	1	20°	508	75	8	6



Part No	Description	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots
CBN189	Suit Class	1	25°	450	62	8	0



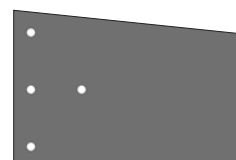
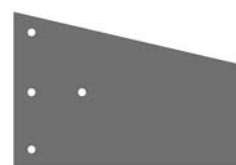
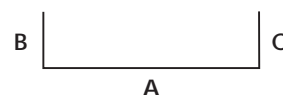
Chopper Blade Holders

Part No	Description	Length MM	Width MM	Thickness MM	Holes
OPL496	Suit Case Ref 87251636	842	70	20	7
OPL494	Suit JD Ref CB01455418	818	50	20	7
OPL497	Suit JD Ref 0290278198	818	65	20	7
OPL495	Suit JD Ref CXT12137	882	65	20	7
OPL498	Suit JD Ref CXT13010	882	50	20	7

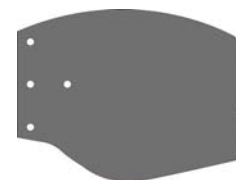
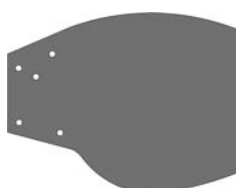


Extractor Fan Blade Sets - Primary

Part No	Shape	Pieces	Thickness MM	Length MM A	Width MM B	End MM C	Steel
HOP196	Original	3	6	465	254	178	Standard
HOP214	Original	3	6	450	254	178	Standard
HOP087	Original	3	8	448	254	178	Standard
HOP215	Original	3	6	450	254	178	Hard
HOP187	Intermediate	3	6	465	254	220	Standard
HOP221	Intermediate	3	6	455	254	223	Standard
HOP229	Intermediate	3	6	450	254	225	Standard
HOP228	Intermediate	3	6	450	254	225	Hard



Part No	Shape	Pieces	Thickness MM	Length MM A	Width MM B	End MM C	Steel
HOP274	Suit CNH A V	4	8	493	364	N/A	Standard
HOP275	Suit CNH A V	4	8	478	364	N/A	Standard
HOP276	Suit CNH A V	4	8	468	364	N/A	Standard
HOP293	Suit CNH A V	4	8	478	364	N/A	Hard
HOP283	Suit Early 4'+4'.6" Hubs	3	6	452	342	N/A	Hard
HOP023	Suit Early 4'+4'.6" Hubs	3	8	452	342	N/A	Standard



Part No	Shape	Pieces	Thickness MM	Length MM A	Width MM B	End MM C	Steel
HOP262	Suit JD 5'	4	6	691	N/A	N/A	Standard
HOP260	Suit JD 5'	4	8	691	N/A	N/A	Standard



Part No	Blade Clamp Set	Pieces	Thickness	Steel
HOP288	Suit JD 5'	4	10	Standard
HOP292	Suit HOP001 & HOP281	4	10	Standard

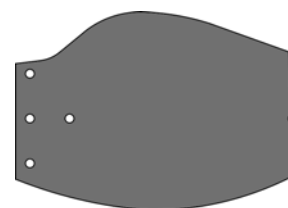
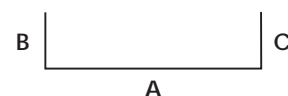


Extractor Fan Blade Sets - Primary

Part No	Shape	Pieces	Thickness MM	Length MM A	Width MM B	End MM C	Steel
HOP281	Suit JD 5'	4	6	689	N/A	N/A	Hard

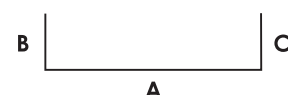
Part No	Shape	Pieces	Thickness MM	Length MM A	Width MM B	End MM C	Steel
HOP001	Suit JD 5'	4	6	689	N/A	N/A	Hard

Part No	Shape	Pieces	Thickness MM	Length MM A	Width MM B	End MM C	Steel
HOP290	Suit JD CH 570	4	8	525	370	N/A	Hard
HOP294	Suit JD CH 570	4	8	538	370	N/A	Hard
The standard OEM Fan Blade is made from mild steel and hardfaced on edge only							
HOP291	Suit JD CH 570	4	8	525	370	N/A	Standard



Extractor Fan Blade Sets - Secondary

Part No	Shape	Pieces	Thickness MM	Length MM A	Width MM B	End MM C	Steel
HOP195	Original	3	6	345	225	145	Standard
HOP241	Original	3	6	330	225	148	Standard
HOP127	Original	3	6	345	225	145	Hard
HOP220	Original	3	6	330	225	148	Hard
HOP226	Intermediate	3	6	335	225	185	Standard
HOP021	Intermediate	3	6	330	225	188	Standard
HOP224	Intermediate	3	6	330	225	188	Hard
HOP128	Rectangular	3	6	345	225	225	Hard
HOP254	Rectangular	3	6	330	225	225	Standard



Pratco's hard Fan Blades are made from special steel which is through hardened in the manufacturing process. This ensures blades deliver maximum wear.

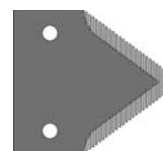
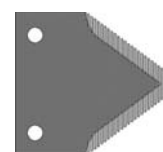
Planter Blades

Part No	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Slots	Centres
HOP083	1	20°	150	75	10	2	102
HOP084	1	20°	150	750	8	2	102
HOP085	1	15°	105.5	75	8	2	70



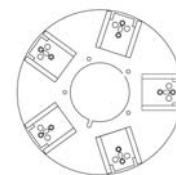
Topper Blade

Part No	Edge Qty/Style	Edge Angle	Length MM	Width MM	Thickness MM	Holes Qty	Holes Size MM	Centres Holes MM	Suit
HOP044	2	22-25°	82	75	2.4-2.8	2	8	52	Case/Austoft
HOP045	2	22-25°	82	75	2.4-2.8	2	8	50.8	JD/Cameco



Basecutter Discs

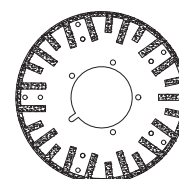
Part No	Style	Dia MM	Blades	Hardfaced	Ring
HDO106	Flat	565	5		
HDO106HFS	Flat	565	5	✓	
HDO106HFSR	Flat	565	5	✓	✓
HDO107	Curved	565	5		
HDO107HFS	Curved	565	5	✓	
HDO107HFSR	Curved	565	5	✓	✓
HDO998	Flat	610	5		
HDO998HFS	Flat	610	5	✓	
HDO998HFSR	Flat	610	5	✓	✓
HDO996	Curved	610	5		
HDO996HFS	Curved	610	5	✓	
HDO996HFSR	Curved	610	5	✓	✓
HDO126	Angled (LH)	565	5		
HDO126HFS	Angled (LH)	565	5	✓	
HDO126HFSR	Angled (LH)	565	5	✓	✓
HDO127	Angled (RH)	565	5		
HDO127HFS	Angled (RH)	565	5	✓	
HDO127HFSR	Angled (RH)	565	5	✓	✓



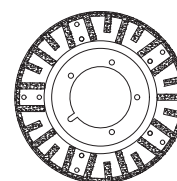
Standard Disc



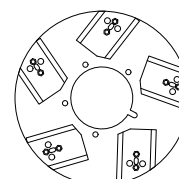
Curved Profile



Hard Faced



Hard Faced with Ring

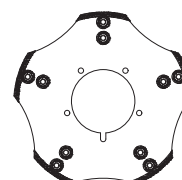


Angled Disc

Rings supplied on discs are not hard faced.

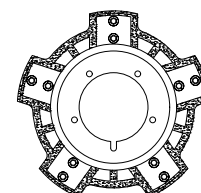
Part No	Style	Dia MM	Blades	Hardfaced	Ring
HDO129	Scalloped	565	5		
HDO129HFS	Scalloped	565	5	✓	

Suit CNH No 87247083



Part No	Style	Dia MM	Blades	Hardfaced	Ring
HDO136HFSR	Scalloped	565	5	✓	✓

Suit JD No 1191385661

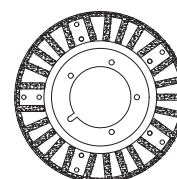


Part No	Style	Dia MM	Blades	Hardfaced	Ring
HDO140HFSR	Flat	565	5	✓	✓

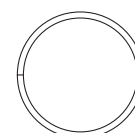
Suit JD No 1190329876

Part No	Style	Dia MM	Blades	Hardfaced	Ring
HDO141HFSR	Flat	610	5	✓	✓

Suit JD No 1190330590



Part No	Style	Dia MM	Description
SPI093	Ring	375 OD/320 ID	25mm Sq Supplied in 2 halves



Ring

About us

Pratco® first choice



Pratco Industries is Australia's leading manufacturer and supplier of Sugar Cane Harvesting and Grass Care Blades. Since its inception in 1977, the company has grown, adding other lines of products to its range in the pursuit of improved value added product for our customer base.

As a supplier of Cutting Blades to some of the world's leading machinery manufacturers, Pratco has set high standards in the manufacture of products. Pratco is a quality focused company with a proven record of timely supply.

Pratco is a leader in the Research and Development of Wear Enhanced Products. With its commitment to providing quality solutions Pratco offers a number of robotically applied Hard Material Matrixes for application to cutting and ground engaging tools. These wear enhanced products are now used extensively to maximise component life in the industrial, mining and agricultural sectors.

Pratco Industries was purchased in 2006 by RMD Industries Pty Ltd.

Operations

Pratco has well-equipped manufacturing facilities in Brisbane Australia.

Our factories are equipped with a full range of plant and equipment to allow us to perform our production and quality control in house.

We use premium quality steel as a base for our products. Our heat treating and machining lines are set up to deliver optimum wear resistance and fitment.



Pratco®

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Pratco is a Division of RMD Industries Pty Ltd